



# General Motion PACMotion\* VFD

[geautomation.com](http://geautomation.com)

# PACMotion VFD

## Integrated Drive Solution

In today's world of brilliant machines, operators require high-performance automation solutions that seamlessly connect their machines, data, and people while ensuring the safety and integrity of their process and equipment.

To provide a total customer solution, GE is adding the PACMotion VFD, the first fully integrated VFD, to our PACMotion family of products.



# Flexibility to Meet Your Needs

## Energy Savings with VFDs

Electric motors use 45% of the world's electricity. Most electric motors run continuously at full speed. Electrical costs for these motors account for over 80% of the motor's lifetime operational cost.

Connecting your electric motor to a PACMotion VFD provides considerable savings. PACMotion VFD customers typically recoup their VFD investment in less than three years.

**GE's PACMotion VFD is an integrated, rugged, and modular variable frequency drive designed for a range of applications:**

- Water/Wastewater
- Metro, Automotive
- Mining
- Food and Beverage
- Packaging
- Oil and Gas

The PACMotion VFD seamlessly integrates with GE's controllers and Field Agent<sup>™</sup> technology. By leveraging the total system architecture, you can use continuous feedback to optimize your process and improve profitability.

## Compact, Modular Design

The compact footprint of the PACMotion VFD minimizes control cabinet space, or with IP55 or IP66 enclosures, you can skip the control cabinet entirely. The built-in keypad and display allow operators to validate parameters, providing instant feedback during troubleshooting.






The modular design allows individual units to be connected and controlled with a single keypad.

## Connects and Optimizes

Connecting the PACMotion VFD with other GE products lets you monitor, record, and optimize output in real time. Adding Field Agent technology allows you to send data via a secure connection to the Industrial Internet.



# Product Overview

| Details                                    |  |
|--|--|
| <b>Input Voltage</b>                       | 1 Phase 200-240VAC, 3 Phase 200-240VAC, 3 Phase 380-480VAC, 3 Phase 500-600VAC   |
| <b>Power Range</b>                         | 0.75 up to 250kW (1 up to 350 HP)  |
| <b>Temperature</b>                         | IP55 and IP66: -10°C to 40°C<br>IP20: -10°C to 50°C<br>In storage (not in operation): -40°C to 60°C  |
| <b>Current Overload 60s / 2s</b>           | 150% / 175%<br>Breakaway torque up to 200%   |
| <b>FieldBus Connection</b>                 |      |
| <b>Electromagnetic Compatibility (EMC)</b> | Integrated EMC Filter<br>C2 at 3 x 380 to 480VAC   |
| <b>Safety</b>                              | STO: EN 61508 (1-7) SIL 2<br>ISO 13849-1:2006 PL d   |



Conformal coating for circuit boards



USA/Canada

# Multiple Configuration Options

## Keypad

- VFD can be manually configured via the built-in keypad or via the OLED Keypad accessory
- OLED includes language selection



## Proficy\* Machine Edition

- Product configuration embedded within PME
- \*Professional Development License



The Only VFD Configured with PME on the Market

## Bluetooth Parameter Module

- Bluetooth communication for operation using software
- Fast manual replication of parameter data between the drives



# PACMotion VFD: Cost Saving Installation and Performance

## Cost-Saving Installation



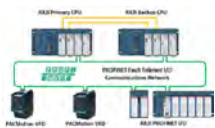
Configuration is embedded within GE's Proficy Machine Edition, reducing installation time



Multiple customer configuration options minimize installation time for all user types



IP55 and IP66 housings eliminate the need for a control cabinet, saving time and money



PROFINET System Redundancy Support† eliminates the need for an intermediary device, saving up to 15% on installation costs

† Available 2018

## Cost-Saving Performance



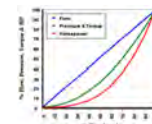
Built to perform in harsh environments, all drives are conformally coated to resist moisture and chemical contaminants



Seamlessly integrates with GE's controllers and Field Agent technology, providing feedback to improve your processes and profitability



Safe Torque Off (STO) saves development time and eliminates need for an input contractor



Pre-programmed modes save development time for complex operations

| Catalog Number     | Motor Power (kW / HP) | Input Voltage | Interference Suppression             | Connection Type                   | Design                             | Nominal Output Current (A)         | IP20 Size (WxHxD)                 | IP55/IP66 Size (WxHxD)             |
|--------------------|-----------------------|---------------|--------------------------------------|-----------------------------------|------------------------------------|------------------------------------|-----------------------------------|------------------------------------|
| IC855-0008-2B1-XX  | 0.75 / 1              | 2 = 200-240V  | B = Class C1                         | 1 = 1-phase                       | 2 = IP20<br>6 = IP66               | 4.3                                | 4.3x8.7x7.3 in<br>110x221x185 mm  | 7.4x10.1x9.4 in<br>188x257x239 mm  |
| IC855-0015-2B1-XX  | 1.5 / 2               |               |                                      |                                   |                                    | 7                                  |                                   |                                    |
| IC855-0022-2B1-XX  | 2.2 / 3               |               |                                      |                                   |                                    | 10.5                               |                                   |                                    |
| IC855-0008-2A3-XX  | 0.75 / 1              |               |                                      |                                   |                                    | 4.3                                |                                   |                                    |
| IC855-0015-2A3-XX  | 1.5 / 2               |               |                                      |                                   |                                    | 7                                  |                                   |                                    |
| IC855-0022-2A3-XX  | 2.2 / 3               |               |                                      |                                   |                                    | 10.5                               |                                   |                                    |
| IC855-0030-2A3-XX  | 3 / 4                 |               | A = Class C2                         | 3 = 3-phase                       | 5 = IP55                           | 14                                 | 5.2x10.3x8.1 in<br>131x261x205 mm | 8.3x12.2x10.6 in<br>211x310x270 mm |
| IC855-0040-2A3-XX  | 4 / 5                 |               |                                      |                                   |                                    | 18                                 |                                   |                                    |
| IC855-0055-2A3-XX  | 5.5 / 7.5             |               |                                      |                                   |                                    | 24                                 | 6.7x17.7x9.3 in<br>171x450x235 mm |                                    |
| IC855-0075-2A3-XX  | 7.5 / 10              |               |                                      |                                   |                                    | 39                                 |                                   |                                    |
| IC855-0110-2A3-XX  | 11 / 15               |               |                                      |                                   |                                    | 46                                 |                                   |                                    |
| IC855-0150-2A3-XX  | 15 / 20               |               |                                      |                                   |                                    | 61                                 |                                   |                                    |
| IC855-0185-2A3-XX  | 18.5 / 25             |               |                                      |                                   |                                    | 72                                 |                                   |                                    |
| IC855-0220-2A3-XX  | 22 / 30               |               |                                      |                                   |                                    | 90                                 |                                   |                                    |
| IC855-0300-2A3-XX  | 30 / 40               |               |                                      |                                   |                                    | 110                                |                                   | 13x34.1x13.2 in<br>330x865x335 mm  |
| IC855-0370-2A3-XX  | 37 / 50               |               |                                      |                                   |                                    | 150                                |                                   |                                    |
| IC855-0450-2A3-XX  | 45 / 60               |               |                                      |                                   |                                    | 180                                |                                   |                                    |
| IC855-0550-2A3-XX  | 55 / 75               |               |                                      |                                   |                                    | 202                                |                                   |                                    |
| IC855-0750-2A3-XX  | 75 / 100              |               |                                      |                                   |                                    | 13x50.4x14.4 in<br>330x1280x365 mm | 248                               |                                    |
| IC855-0900-2A3-XX  | 90 / 120              |               |                                      |                                   |                                    |                                    | 302                               |                                    |
| IC855-0008-4A3-XX  | 0.75 / 1              | 4 = 380-480V  | A = Class C2                         | 3 = 3-phase                       | 2 = IP20<br>6 = IP66               | 2.2                                | 4.3x8.7x7.3 in<br>110x221x185 mm  | 7.4x10.1x9.4 in<br>188x257x239 mm  |
| IC855-0015-4A3-XX  | 1.5 / 2               |               |                                      |                                   |                                    | 4.1                                |                                   |                                    |
| IC855-0022-4A3-XX  | 2.2 / 3               |               |                                      |                                   |                                    | 5.8                                |                                   |                                    |
| IC855-0040-4A3-XX  | 4 / 5                 |               |                                      |                                   |                                    | 9.5                                |                                   |                                    |
| IC855-0055-4A3-XX  | 5.5 / 7.5             |               |                                      |                                   |                                    | 14                                 |                                   |                                    |
| IC855-0075-4A3-XX  | 7.5 / 10              |               |                                      |                                   |                                    | 18                                 |                                   |                                    |
| IC855-0110-4A3-XX  | 11 / 15               |               | 24                                   | 6.7x17.7x9.3 in<br>171x450x235 mm |                                    |                                    |                                   |                                    |
| IC855-0150-4A3-XX  | 15 / 20               |               | 30                                   |                                   |                                    |                                    |                                   |                                    |
| IC855-0185-4A3-XX  | 18.5 / 25             |               | 39                                   |                                   |                                    |                                    |                                   |                                    |
| IC855-0220-4A3-XX  | 22 / 30               |               | 46                                   |                                   |                                    |                                    |                                   |                                    |
| IC855-0300-4A3-XX  | 30 / 40               |               | 61                                   |                                   |                                    |                                    |                                   |                                    |
| IC855-0370-4A3-XX  | 37 / 50               |               | 72                                   |                                   |                                    |                                    |                                   |                                    |
| IC855-0450-4A3-XX  | 45 / 60               |               | 90                                   |                                   |                                    |                                    |                                   |                                    |
| IC855-0550-4A3-XX  | 55 / 75               |               | 110                                  |                                   |                                    |                                    |                                   |                                    |
| IC855-0750-4A3-XX  | 75 / 100              |               | 150                                  |                                   |                                    |                                    |                                   |                                    |
| IC855-0900-4A3-XX  | 90 / 120              |               | 180                                  |                                   |                                    |                                    |                                   |                                    |
| IC855-1100-4A3-XX  | 110 / 150             |               | 202                                  |                                   |                                    |                                    |                                   |                                    |
| IC855-1320-4A3-XX  | 132 / 175             |               | 240                                  |                                   | 13x34.1x13.2 in<br>330x1280x365 mm |                                    |                                   |                                    |
| IC855-1600-4A3-XX  | 160 / 210             |               | 302                                  |                                   |                                    |                                    |                                   |                                    |
| IC855-2000-4A3-XX† | 200 / 300             |               | 18.9x39.6x18.9 in<br>480x1005x480 mm |                                   | 370                                |                                    |                                   |                                    |
| IC855-2500-4A3-XX† | 250 / 350             | 450           |                                      |                                   |                                    |                                    |                                   |                                    |

† External Braking Resistor Required

| Catalog Number    | Motor Power (kW / HP) | Input Voltage  | Interference Suppression | Connection Type | Design               | Nominal Output Current (A)         | IP20 Size (WxHxD)                 | IP55/IP66 Size (WxHxD)             |                                   |
|-------------------|-----------------------|----------------|--------------------------|-----------------|----------------------|------------------------------------|-----------------------------------|------------------------------------|-----------------------------------|
| IC855-0008-603-XX | 0.75 / 1              | 6 = 500 - 600V | 0 = Class 0              | 3 = 3-phase     | 2 = IP20<br>6 = IP66 | 2.1                                | 4.3x8.7x7.3 in<br>110x221x185 mm  | 7.4x10.1x9.4 in<br>188x257x239 mm  |                                   |
| IC855-0015-603-XX | 1.5 / 2               |                |                          |                 |                      | 3.1                                |                                   |                                    |                                   |
| IC855-0022-603-XX | 2.2 / 3               |                |                          |                 |                      | 4.1                                |                                   |                                    |                                   |
| IC855-0040-603-XX | 4 / 5                 |                |                          |                 |                      | 6.5                                |                                   |                                    |                                   |
| IC855-0055-603-XX | 5.5 / 7.5             |                |                          |                 |                      | 9                                  |                                   |                                    |                                   |
| IC855-0075-603-XX | 7.5 / 10              |                |                          |                 |                      | 12                                 |                                   |                                    |                                   |
| IC855-0110-603-XX | 11 / 15               |                |                          |                 | 5 = IP55             | 17                                 | 5.2x10.3x8.1 in<br>131x261x205 mm | 8.3x12.2x10.6 in<br>211x310x270 mm |                                   |
| IC855-0150-603-XX | 15 / 20               |                |                          |                 |                      | 22                                 |                                   |                                    |                                   |
| IC855-0185-603-XX | 18.5 / 25             |                |                          |                 |                      | 28                                 |                                   |                                    | 6.7x17.7x9.3 in<br>171x450x235 mm |
| IC855-0220-603-XX | 22 / 30               |                |                          |                 |                      | 34                                 |                                   |                                    |                                   |
| IC855-0300-603-XX | 30 / 40               |                |                          |                 |                      | 43                                 |                                   |                                    |                                   |
| IC855-0370-603-XX | 37 / 50               |                |                          |                 |                      | 54                                 |                                   |                                    |                                   |
| IC855-0450-603-XX | 45 / 60               |                |                          |                 | 65                   | 9.3x21.3x10.6 in<br>235x540x268 mm |                                   |                                    |                                   |
| IC855-0550-603-XX | 55 / 75               |                |                          |                 | 78                   |                                    |                                   |                                    |                                   |
| IC855-0750-603-XX | 75 / 100              |                |                          |                 | 105                  |                                    |                                   |                                    | 13x34.1x13.2 in<br>330x865x335 mm |
| IC855-0900-603-XX | 90 / 120              |                |                          |                 | 130                  |                                    |                                   |                                    |                                   |
| IC855-1100-603-XX | 110 / 150             |                |                          |                 | 150                  |                                    |                                   |                                    |                                   |

**EXAMPLE: IC855-0015-4B1-2P**

| Product Name                          | IC855   | PACMotion VFD  |
|---------------------------------------|---------|--|
| Recommended motor power               | 0015    | 0015 = 1.5 kW  |
| Connection voltage                    | 4       | 2 = 200 - 240VAC<br>4 = 380 - 480VAC<br>6 = 500 - 600VAC                           |
| Interference suppression on the input | B       | 0 = None<br>A = Class C2<br>B = Class C1   |
| Connection type                       | 1       | 1 = 1-phase<br>3 = 3-phase   |
| Design                                | 2       | 2 = Standard IP20 housing<br>5 = IP55/NEMA-12K housing<br>6 = IP66/NEMA-4X housing |
| Option Card                           | P       | P = Profinet RT (Standard)<br>0 = Empty (Purchase separately)                      |
| Country-specific variant              | (60 Hz) | 50 Hz or 60 Hz design  |





GE Power  
Automation & Controls  
2500 Austin Drive  
Charlottesville, VA 22911  
1-800-433-2682 or 1-434-978-5100  
[www.geautomation.com](http://www.geautomation.com)

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